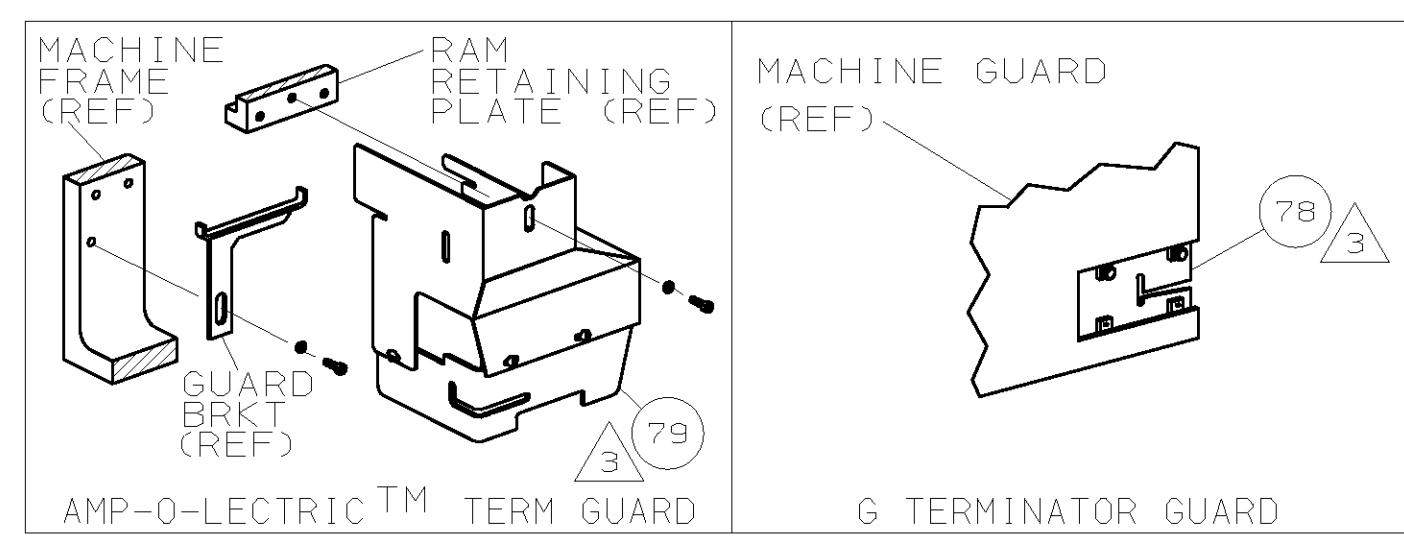
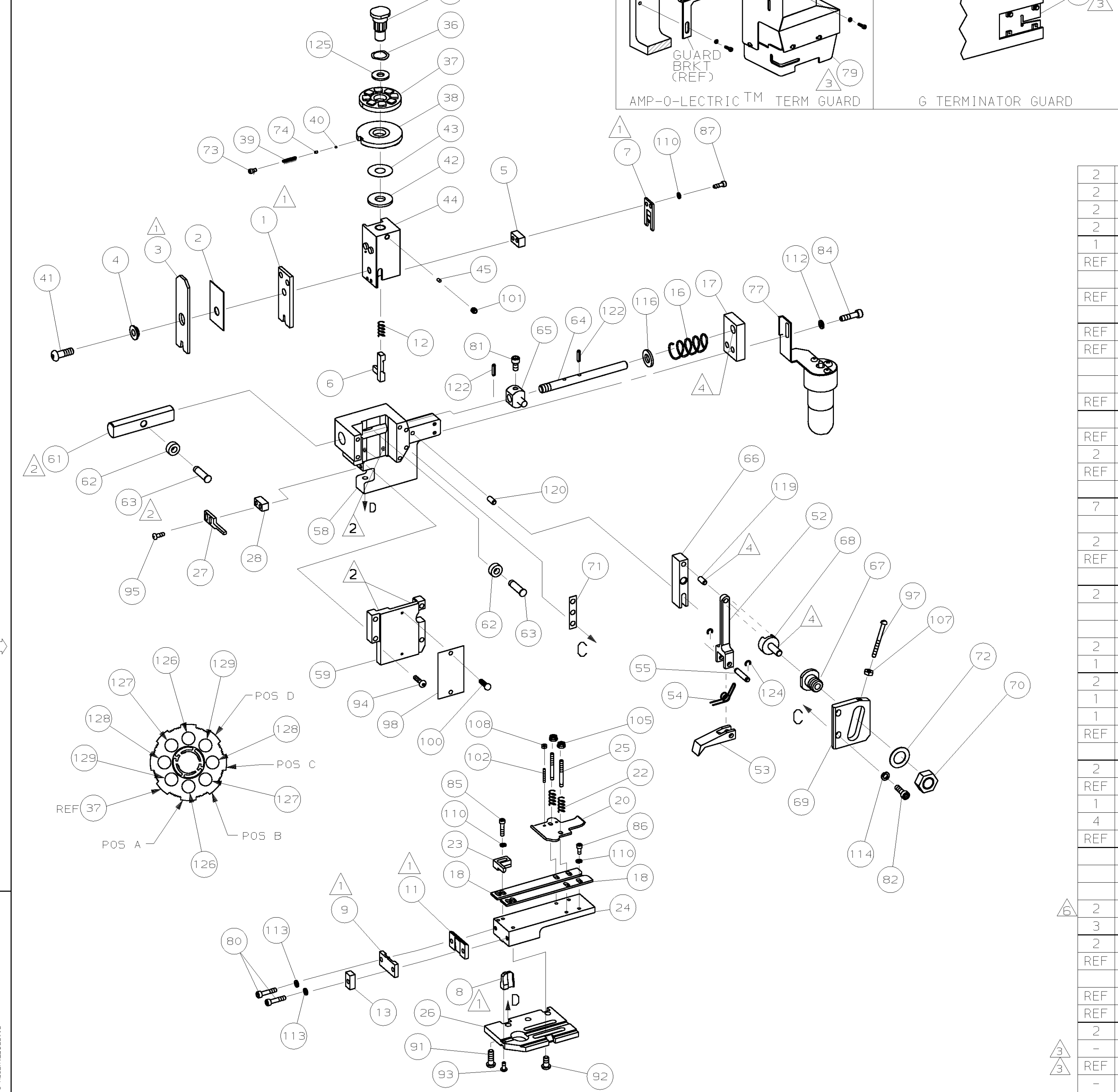


PART NUMBER	REV	FIRST USED
466816 -1	H	565435-5
466816 -3	H	354500-1

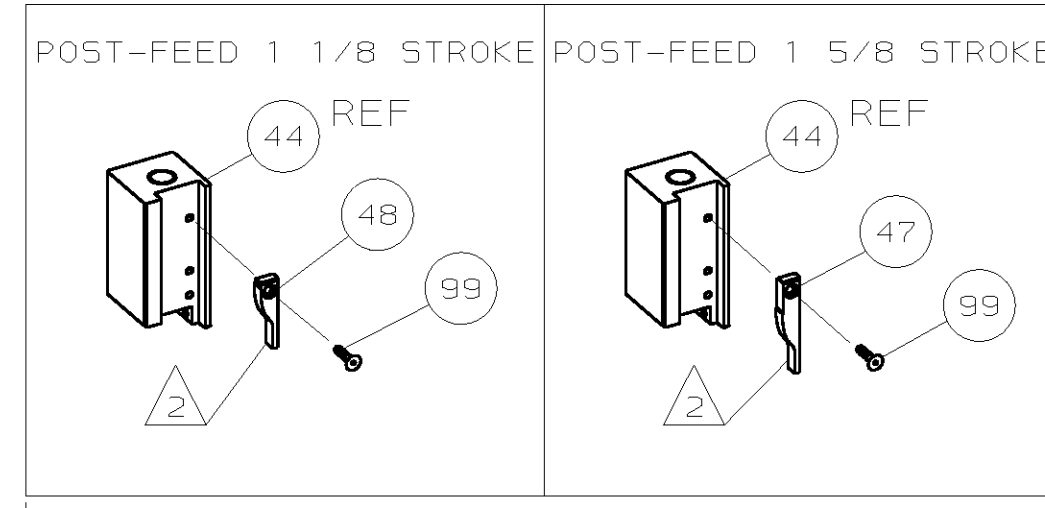


TERMINAL NAME:	
60385	250 FASTON AMPLIVAR
63329	
63622-1	
1217835	

CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.066 ±.002	14 OR 2(17)	
B	.062 ±.002	2(18)	
C	.058 ±.002	16 OR 2(19)	
D	.054 ±.002	17 OR 18 MAG	
CRIMP	SIZE	TYPE	RANGE
WIRE	.120	F	18-14 MAG WIRE
INSUL	.180	F	.120-.170
FEED	APPL INST	SET UP GAGE	LAYOUT
.758	408-8039	458638-1	1064
WIRE STRIP LENGTH			
-			

-1	BENCH MODEL K	MECH-POST FEED	
-3	BENCH MODEL G	MECH-POST FEED	
REF	REF	- A	22594-8 NUT, HEX 70
REF	REF	- B	240628-1 PLATE, ADJ 69
REF	REF	- B	240626-1 SHAFT, PIVOT 68
REF	REF	- B	240633-1 BUSHING 67
REF	REF	- A	455680-1 LEVER, INTERMEDIATE 66
REF	REF	- B	240629-1 BLOCK, PIVOT 65
REF	REF	- A	240632-2 SCR, ADJ 64
REF	REF	- B	240659-3 PIN, CAM ROLLER 63
REF	REF	- B	240658-1 CAM, ROLLER 62
REF	REF	- B	454398-1 ROD, FEED 61

2	2	-	C	1-354779-4	PIN, WIRE DISC (.3060)D	129
2	2	-	C	354779-6	PIN, WIRE DISC (.3020)C	128
2	2	-	C	9-354778-7	PIN, WIRE DISC (.2980)B	127
2	2	-	C	8-354778-9	PIN, WIRE DISC (.2940)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
REF	REF	-	A	21045-3	RING, RET "C" (Ø.187)FD PIN	124
REF	REF	-	A	5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD	123
REF	REF	-	A	1-21030-7	PIN, DOWEL (Ø.187x1.50)H5G	120
REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	119
REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16)SCR ADJ	117
REF	REF	-	A	21024-5	WASHER, LOCK (NO.10)FD ADJ PL	115
2	2	-	A	21024-5	WASHER, LOCK (NO.10)SHEAR PL	114
REF	REF	-	A	21024-5	WASHER, LOCK (NO.10)FD ROD GDE	112
7	7	-	A	21024-4	WASHER, LOCK (NO.8)SHEAR BL	110
2	2	-	A	21018-4	NUT, HEX (4-40)DRAG	109
REF	REF	-	A	21018-5	NUT, HEX (6-32)FD ADJ PL	108
2	2	-	A	21022-2	NUT, HEX 5L (8-32)DRAG STUD	105
2	2	-	A	4-21078-8	SKT SKT SET (4-40x.75)DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM	99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	97
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50)STRIPPER	95
REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75)H5G CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50)ST 6D PL	92
REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62)BASE PL	91
						90
						89
						88
2	2	-	A	2-21000-7	SCR, 5HC (8-32x.46)SLUG BLADE	87
3	3	-	A	2-21000-6	SCR, 5HC (8-32x.38)STRIP GUIDE	86
2	2	-	A	2-21000-9	SCR, 5HC (8-32x.75)R STRIP GUIDE	85
REF	REF	-	A	3-21000-7	SCR, SKT CAP (10-32x.75)FD GDE	84
REF	REF	-	A	3-21000-6	SCR, SKT CAP (10-32x.62)FD ADJ P	82
REF	REF	-	A	3-21000-4	SCR, SKT CAP (10-32x.38)PIVOT BL	81
2	2	-	A	3-21000-8	SCR, SKT CAP (10-32x.88)5H PL	80
-	REF	-	A	455745-1	GUARD, WINDOW	79
REF	-	-	A	679532-1	INSERT, GUARD	78
-	1	-	C	465184-9	LUBRICATOR ASSY	77
						76
						75
1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	-	A	23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73
REF	REF	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	-	A	690517-1	SPACER	71
						70
						69
						68
						67
						66
						65
						64
						63
						62
						61
						60
REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	-	D	453736-1	HOUSING	58
						57
						56
REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	-	B	240635-1	FINGER, FEED	53
REF	REF	-	B	240634-1	LEVER, TERMINAL	52
						51
						50
-	1	-	B	690501-3	CAM, POST FEED 1 1/8 ST	48
1	-	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
						46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-9	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	-	A	23241-6	BALL, STEEL	40
1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
						34
						33
1	1	-	D	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
						31
						30
						29
1	1	-	B	1-690451-1	SPACER, STRIPPER	28
1	1	-	A	240639-1	STRIPPER	27
REF	REF	-	C	455676-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	455678-1	PLATE, STRIP GUIDE	24
1	1	-	C	240825-2	PLATE, STRIP HOLD DOWN	23
2	2	-	A	4-22281-1	SPRING, DRAG	22
						21
1	1	-	A	454177-1	DRAG, STOCK	20
						19
2	2	-	C	454204-3	GUIDE, STRIP (FRONT)	18
REF	REF	-	A	454178-1	GUIDE, FEED ROD	17
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	16
						15
						14
1	1	-	C	690481-3	SPACER, HOLD DOWN	13
1	1	-	A	23846-1	SPRING, HOLD DOWN	12
1	1	-	B	240644-1	PLATE, REAR SHEAR	11
						10
1	1	-	B	690482-5	PLATE, FRONT SHEAR	9
1	1	-	D	459866-7	ANVIL	8
1	1	-	B	690474-5	BLADE, SLUG	7
1	1	-	D	2-455892-2	HOLD DOWN, TERMINAL	6
1	1	-	C	4-240641-0	SPACER, SLUG BLADE	5
1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
1	1	-	C	456134-6	CRIMPER, INSULATION	3
1	1	-	B	455888-8	SPACER, CRIMPER	2
1	1	-	C	456409-3	CRIMPER, WIRE	1



- 1 RECOMMENDED SPARE PARTS.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
- 6 CUT TO LENGTH AT ASSY

K TERMINATOR BENCH MACHINE G TERMINATOR BENCH MACHINE

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 AMP 1756 REV 3-92
 19-SEP-02 12:59:47 amp16926
 66

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL		FINISH	
2 PLC DEC ±					
3 PLC DEC ±					
4 PLC DEC ±					
ANGLES ±					
SURF TEXTURE:					
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					
DR 9/14/94	APP 10-17-94	HT TR		FIN	
P. MATHIAS	T. ELBIN				
CHK 10-17-94	REL 11/3/94				
C. ERISMAN	B. MORGAN				
NAME: END FEED HDM APPLICATOR		MACHINE REF: MINI APPL			
SCALE: -	DWG NO: 466816	SHEET: 1 OF 1		REV: HI	
CASE CODE: 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO					