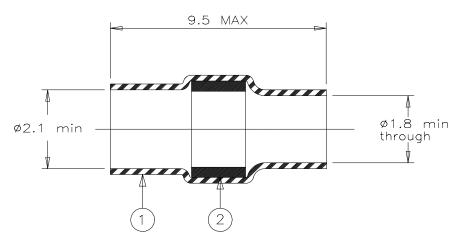
SPECIFICATION CONTROL DRAWING



MATERIAL

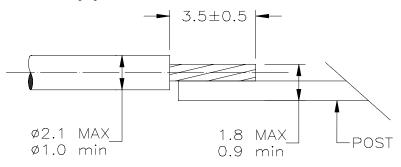
1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue. 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Pb36 per ANSI J-STD-006. FLUX: TYPE ROL1 per ANSI J-STD-004.

APPLICATION

- 1. This controlled soldering device is designed for termination of a tin or silver plated copper stranded wire, having an insulation rated for at least $+125^{\circ}$ C, on to a post.
- 2. Temperature range: -55°C to +150°C.
- 3. For application tooling, consult your local RAYCHEM technical service.

For best results, prepare the cable as shown:



*A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES		Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA		TITLE: SOLDERSLEEVE* DEVICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.						DOCUMENT NO.: W-040-10			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: ROUGHNE MICRON	drawin ESS IN the suit	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DCR NUMBER: D981084		REPLACES: W04010	
DRAWN BY: R. MAPALO		DATE: 06-29-98		REV.: C	DOC ISSUE: 1		SCALE: NONE	SIZE: A	SHEET: 1 of 1

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