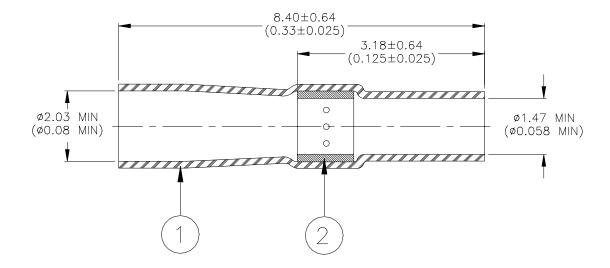
SPECIFICATION CONTROL DRAWING



MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006. FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

- 1. This part is designed to attach a 24 to 20 gauge tin or silver plated wire to size 20 solder cup, 1.47 (0.058) max. O.D. x 3.18 (0.125) high.
- 2. Sleeve will recover to 0.81 (0.032) max. I.D.
- 3. Temperature rating of terminators: -65°C to 150°C.
- 4. This drawing forms a part of Raychem Devices Specification Control Drawing: D-700-00, $\ 2.74\ (0.108)$ centers

	n Interest type Electr Constitution D ark, CA 9402	Prive	ect	HERMOFIT DEVICES	SOLDERSLEEVE WIRE TERMINATOR #20 SOLDER CUP, 24-20 GAUGE HIGH TEMPERATURE WIRE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO.: D-136-03			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990739		REPLACES: N/A	
DRAWN BY: M. FORONDA		DATE	E: 19-May-00	PROD. REV. N	DOC ISSUE:	SCALE: None	SIZE:	SHEET: 1 of 1