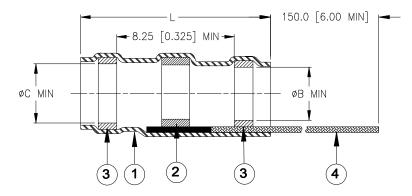
## **CUSTOMER DRAWING**



Product	Ident.	Product Dimensions			Cable Dimensions		
Name	Code	L±1.75	øΒ	øС	øD	øΕ	øF
		(L±0.070)	min	min	max	max	min
S200-1-01	S2001R	16.50	1.90	2.67	1.90	2.67	0.90
		(0.650)	(0.075)	(0.105)	(0.075)	(0.105)	(0.035)
S200-2-01	S2002R	16.50	2.67	3.68	2.67	3.68	1.40
		(0.650)	(0.105)	(0.145)	(0.105)	(0.145)	(0.055)
S200-3-01	S2003R	16.50	4.32	5.08	4.32	5.08	2.15
		(0.650)	(0.170)	(0.200)	(0.170)	(0.200)	(0.085)
S200-4-01	S2004R	19.10	5.97	6.48	5.97	6.48	3.30
		(0.750)	(0.235)	(0.255)	(0.235)	(0.255)	(0.130)
S200-5-01	S2005R	19.10	6.98	7.62	6.98	7.62	4.30
		(0.750)	(0.275)	(0.300)	(0.275)	(0.300)	(0.170)

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn96 per ANSI / J-STD-006.

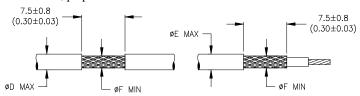
FLUX: TYPE ROM1 per ANSI / J-STD-004.

THERMAL INDICATOR: Fusible ring.

- 3. MELTABLE SEALING RINGS: Environment resistant modified thermoplastic fluoropolymer. Color: light blue.
- 4. PRE-INSTALLED BRAID: Nickel-plated copper strands in accordance to AA59569F36N0031.

## APPLICATION

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 150°C minimum, meeting the dimensional criteria listed, having silver or nickel-plated shields.
- 2. Install using Tyco Electronics approved convection or infrared heating tools in accordance with Tyco Electronics process standard RCPS-100-71. When installed with approved convection or infrared heating tools, assemblies will meet the performance requirements of SAE AS83519. Infrared tools are not recommended for use with black cable jackets.
- 3. Parts shall be marked with identification code per table.
- 4. Temperature range: -65°C to +200°C.
- 5. For best results, prepare the cable as shown:



= TE			Tyco Electronics 300 Constitution Dr Menlo Park, CA 94025, U.S.A.	TITLE: SOLDERSLEEVE SHIELD TERMINATOR WITH PRE- INSTALLED BRAID, 200 DEG C, ROHS COMPLIANT				
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]			Raychem	DOCUMENT NO.: S200-X-01				
TOLERANCES:	ANGLES: N/A	Tyco Electronics reserves the right to amend						
0.00 N/A	this drawing at any			REV:	DATE:			
0.0 N/A 0 N/A	ROUGHNESS IN MICRON	evaluate the suitability their application.	y or the product for	C1	12-Aug-2016			
DRAWN BY:	CAGE CODE:	REPLACES:	ECO NUMBER:	SCALE:	SIZE:	SHEET:		
P.TALLY	06090	ECO-16-007432	16-011998	NTS	A	1 of 1		